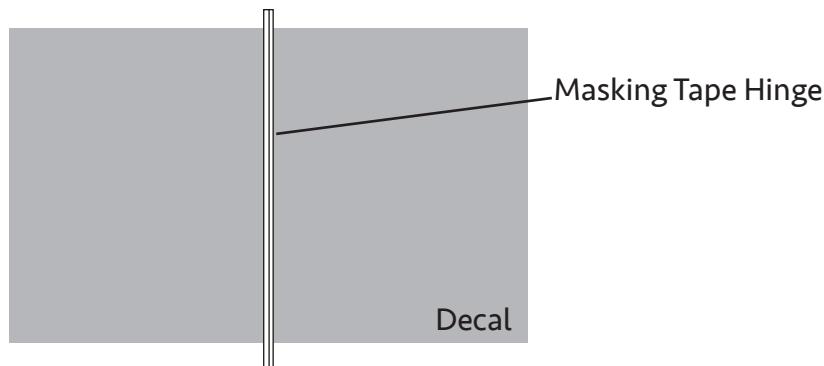


Tools needed:

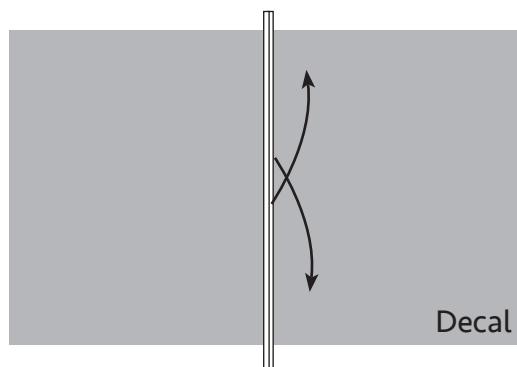
- Windex
- Paper towel
- Masking tape
- Felt squeegee
- Plastic squeegee

Center Hinge Method

1. Clean the surface that the decal is going to be applied to to remove any dirt, debris, or oils.
2. Position the graphic and hold in place using masking tape.
3. Apply two strips of masking tape to the center of the graphic to make a hinge. The hinge should be perpendicular to the longest side.



4. Fold half of the graphic back over the hinge. Peel off the liner all the way to the tape hinge. Then cut just the liner along the hinge.
5. Fold the graphic back over the surface to which it will be applied. Gently hold the graphic away from the surface using care not to wrinkle, skew, or stretch the graphic. Allow the adhesive to touch the surface only as pressure is applied during squeegeeing.
6. Using the felt squeegee, squeegee the graphic beginning at the center of the tape hinge and working outward to the closest edge. Use steady, firm pressure in overlapping strokes to smooth the graphic over the surface (see figure below).



Work towards the end of the decal slowly and carefully. Gently work any bubbles or wrinkles out towards the nearest decal edge.

7. Once the decal is applied on that side, remove the masking tape from the decal and apply the other half of the graphic in the same manner.
8. To fully secure the graphic to the surface, resqueegee the decal with firm pressure using a hard plastic squeegee. Place the decal liner over the surface to prevent damaging the decal with the squeegee.
9. Inspect the decal for any bubbles. Bubbles may be removed by puncturing the decal with a sharp pin and gently moving the trapped air to the hole. Do not use a knife or razor.

Graphics may not develop ultimate adhesion if they are applied near the minimum application temperature and then put immediately into service in winter weather. To improve adhesion, which reduces edge lifting, use a heat gun along the rivets, film edges, substrate seams and overlaps when resqueegeeing.